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AIR BARRIER EDUCATION TRACKS FOR  
THE CONSTRUCTION INDUSTRY

# Testing to the ABAA Enclosure Airtightness Standard and Common Building Flaws

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# Agenda

- « Scope of the standard
- « Significance and use
- « Summary of test method
- « Procedure
- « Collect and Analyze Data
- « Report – what is required
- « Informative

# Scope of the standard

- » Field-test procedure and calc method for compliance with an airtightness spec
- » Building setup
- » Guidelines to identify air barrier boundaries
- » Applicable to all building types
- » Applicable to typical indoor-outdoor temperatures
- » Defines three test options

# Significance and use

- » Goes beyond ASTM E779 and E1827
  - Detailed procedure to determine pass/fail
  - Allows testing under a wider range of temperature conditions
  - Additional guidance for testing various building types
- » Tightness of materials / assemblies does not address complexities of buildings

# Significance and use

- » Guidance for testing:
  - Building enclosure only
  - Building enclosure + intentional HVAC openings
- » Compliance does not imply that all problematic leaks have been sealed
- » This test does not identify location of leaks

# Summary of test method

- » Three allowable test methods:
  - Multipoint (based on ASTM E779)
  - Repeated single point (based on ASTM E1827)
  - Repeated two point (based on ASTM E1827)
- » Test Equipment:
  - Calibrated air moving fan +/- 5%
  - Digital pressure gauges +/-1%

# Procedure

- » Create a test plan based on the spec
- » Identify the purpose of the test
- » Coordinate the test with all involved
- » Collect and record building related data
- » Review construction documents
- » Identify:
  - The test boundary
  - Single zone, multiple guarded or independent
  - List exterior zones – attics ....
  - Fans needed to reach target pressure



# Procedure

» Identify (cont.) :

- Which test method will be used
- Pressurization, depressurization or both
- Distribution of fans to achieve single zone
- Prep needed to seal intentional openings
  - ABAA standard includes comprehensive charts to guide sealing of HVAC related openings
- Prepare an activity hazard analysis
- Review test plans with client
- Determine if the building is ready of test

# Test Day Procedure

- » Set up the building for the test
- » Turn off all exhaust and make-up air fans
- » Turn off all air handlers
- » Set dampers to proper positions and seal intentional openings per schedule
- » Turn off all combustion equipment
- » Fill dry plumbing traps
- » Deploy and set up test equipment

# Collect Data

- » Pretest baseline data
- » Indoor and outdoor temp and wind speed
- » Unadjusted enclosure and flow measurements
- » Confirm single zone conditions
- » Post test baseline
- » Pressurization and depressurization

# Data Analysis

- » If the airflow required is exhausted from the building and the induced pressure is less than 90% of specified pressure, the building is deemed to fail
- » Data shall be analyzed according to E779
- » If exponent  $n < 0.45$  or  $> 1.05$ , test is invalid

# Pass / Fail procedure

» Greater than tightness spec = fail

## Average of Press and Depress

Airflow at 75 Pascals

17081 cfm +/- 0.9 %

Range: 16929 to 17233

0.260 CFM @75/sq ft (0.123 to 0.125)

# Pass / Fail examples

»  $\leq$  tightness spec and

- 95% CI is  $< 8\%$  and
- Sum of test result and the 95% CI  $>$  the tightness spec = **Pass**

## Average of Press and Depress

Airflow at 75 Pascals

17081 cfm +/- 0.9 %

Range: 16929 to 17233

0.254 CFM @75/sq ft (0.251 to 0.257)

# Pass / Fail examples

»  $\leq$  tightness spec and

- 95% CI is  $< 8\%$  and
- Sum of test result and the 95% CI  $>$  the tightness spec = **Pass**

# Report – what is required

- » Testing agency
  - Name of agency
  - Address
  - Point of contact
  - Person conducting the test
- » Test enclosure location
- » Surface area or volume calculations and person responsible
- » Test results
- » ID of test enclosure boundaries
- » Configuration of intentional openings
- » Test type



# Report – what is required

- » Deviation from standards
- » Procedures to ensure single zone conditions
- » Test equipment used
- » Test conditions
- » Measured results in tabular form
- » Conclusions

# Informative

- » Detailed information in the Appendix
  - Setting up and conducting an airtightness test

# Additional Resource

## Blower Door Applications Guide: Beyond Single Family Residential

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By Terry Brennan and Mike Clarkin of Camroden Associates

And

Gary Nelson, Collin Olson and Paul Morin of The Energy Conservatory

# Questions?

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